



Procut LD

Neat Cutting Oil for Heavy Duty Metalcutting

Description

Procut LD is a chlorine free neat cutting oil formulated with well refined mineral oil and additive package of latest technology.

Applications

It is formulated for cutting operations of low and medium-tensile metals.

- Suitable for many cutting operations.

Benefits

- Contains anti-mist additives.
- Because it is transparent enough to see the work piece during operation, it provides efficiency.
- It has no bothering odour.
- Suitable in the machining operations of yellow metals (copper and copper alloys).
- Does not cause any spots and tarnished areas on machined surfaces.

Typical Properties*		
Tests	Test Methods (ASTM)	Results
Density, 15°C kg/m ³	ASTM 4052	875
Flash Point, COC, °C	ASTM D 92	212
Kinematic Viscosity	ASTM D 445	
At 40°C, mm ² /s		28.5
At 100°C, mm ² /s		5.1
Pour Point, °C	ASTM D 97	-12
Chlorine		-

* Values are changeable according to production.

