



Procut HD

Neat Cutting Oil for Heavy Duty Metalcutting

Description

Procut HD is a chlorine free neat cutting oil formulated with well refined mineral oil and additive package of latest technology.

Applications

It is especially manufactured for heavy duty metalcutting operations. Suitable for many cutting operations like bolt manufacturing, turning, freezing, threading, broaching and tapping.

Benefits

- The additive package ensure high performance in every kind of difficult and critical operations, with very good surface finish.
- It provides economical usage with extended service life and cutting performances.
- Because it is transparent enough to see the work piece during operation, it provides efficiency.
- It has no bothering odour.
- May cause spots or tarnished surface on yellow metals (copper and copper alloys).

Typical Properties*		
Tests	Test Methods (ASTM)	Results
Density, 15°C kg/m ³	ASTM 4052	899
Flash Point, COC, °C	ASTM D 92	210
Kinematic Viscosity At 40°C, mm ² /s At 100°C, mm ² /s	ASTM D 445	45.5 7.1
Pour Point, °C	ASTM D 97	-24
Chlorine		-

* Values are changeable according to production.

